



## Description

The UP-60 series polyurethane primers designed to build and seal top surfaces and providing a smooth primer base for application of basecoats or topcoats. A combination of urethane reactants, pigments, and extenders make this primer an excellent choice where filling, ease of sanding, sealing, and topcoat hold out are critical. When properly mixed this product contains isocyanates so care must be taken to minimize exposure by using proper personal protective equipment.



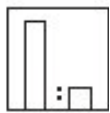
## Components

- **UP-60 Series**                    **2K Polyurethane Primer Surfacer/Sealer**
- **UA-40, 41, or 42**            **Urekem Primer Activator**
- **UR-010, 011, 012**        **UR Series Urethane Reducer**
- **ARE-66, AFE-52, AUC-56 (Optional Additives)**



## Suitable Substrates

Apply over corrosion resistant primers, body filler, cured existing paint or metal properly treated with metal etching prep compounds. Do not use directly on aluminum, galvanized, stainless steel, or any other surface not specifically mentioned above.



## Mix Ratio

For spray applications mix 4 parts UC-60 series primer with 1 part UA-40, 41, or 42 activator by volume. When using primer guns with 1.8 mm or larger tips no additional reduction is required. When applying with smaller fluid tips reduce 10-20% with UR series reducer for best atomization. Filter through a medium paint filter while adding to your spray gun. This product has a 30 min – 1 hour pot life so mix only enough that can be used within that time period.



## Application

Apply 1-3 medium wet to wet coats using 50% overlap at a gun distance of 6-10 inches. Guns should be equipped with 1.4-2.0 mm tips and set for 40-55 PSI for conventional guns or 8-10 PSI at the cap for HVLP. Allow to flash 10-15 minutes between coats. **DO NOT APPLY HEAVY COATS OR SKIP FLASH TIME** as solvent can get trapped causing many problems down the road.



## Cleaning

Clean equipment immediately after use with locally compliant cleaning solvent. Dispose of all waste according to local regulations.

Read MSDS of all components before using. Use proper personal protective equipment at all times. For use by professionally trained painters. **KEEP OUT OF REACH OF CHILDREN.** Bayou Innovations, LLC warrants that its products are free from defects at time of shipping. All other warranties and guaranties of any kind whether expressed or implied are disclaimed.