

FLIP FLAKEtm

Description

Flip Flaketm is built on a clear polymer base and coated in a patented process with metal and/or metal oxides to generate cool color change and rainbow effects. At 1/125th of an inch these flakes are sized to be sprayable by most conventional spray guns when mixed with clear or clear basecoat. These flakes bring cool color change when clear coated or make a great base for kandy.



Components

FF-01 Silver Rainbow
FF-02 Green2Purple



Mixing with Inter-Coat Clear

Mix 2-3 Table Spoons of FlipFlake per un-reduced quart of IC-101, Pearl, Flake & Powder Binder or other then reduce per clear manufacturer's recommendation. Mix well to disperse pearl and strain with a fine paint filter before using.



Mixing with 2K Clearcoat

FlipFlaketm may also be mixed with 2K polyurethane clearcoat for applications. Begin by activating and reducing your clearcoat per manufacturer's recommendations then add 2-3 table spoons of FlipFlaketm per spray able quart of clear. Most people find it helpful to add a small excess of reducer to help the flakes orient for best brilliance.



Application

In general you should apply 2-3 coats of clear mixed with your pearl with 50-75% overlap to ensure good flake orientation. For best control of fluid guns with at least 1.4 mm tips should be used. Smaller tips may spray FireFlake with the fluid adjustment open all the way but it can be difficult to control when sprayed in such a way. Follow clear manufacturer's recommendations for dry and flash times.

Read MSDS of all components before using. Use proper personal protective equipment at all times. For use by professionally trained painters. **KEEP OUT OF REACH OF CHILDREN.** Bayou Innovations, LLC warrants that its products are free from defects at time of shipping. All other warranties and guaranties of any kind whether expressed or implied are disclaimed.